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FOR IMMEDIATE RELEASE

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Mitsubishi Electric to Ship Samples of IPM G1 Series with 7th Generation IGBT

Helps to reduce power loss and improve reliability of industrial equipment

TOKYO, **April 13**, **2016** – <u>Mitsubishi Electric Corporation</u> (TOKYO: 6503) announced today that it will begin shipping samples of its new G1 series intelligent power module (IPM¹) featuring seventh-generation insulated-gate bipolar transistors (IGBTs), comprising three different packages and 52 models in total. The new modules deliver reduced power loss and improved reliability for general-purpose inverters, servo amplifier, elevators and other industrial equipment. Sample shipments will begin in May.

The modules will be exhibited at major trade shows including MOTORTECH JAPAN 2016 during TECHNO-FRONTIER 2016 in Japan from April 20 to 22.

¹ Intelligent Power Module: high-function module with a dedicated IC offering self-protection functions



IPM G1series A Package



IPM G1series B Package



IPM G1series C Package

Product Features

1) Reduced power loss thanks to upgraded IGBT and diode

- Seventh-generation CSTBT^{TM2} chip achieves lower power loss and EMI noise.
- Relaxed Field of Cathode (RFC) diode³ chip incorporating new backside diffusion process achieves low power loss and suppression of recovery-voltage surge.

² Mitsubishi Electric's original IGBT chip construction incorporating carrier-store effect

³ P layer is added partially on cathode side and the hole is injected during recovery term to soften the recovery waveform and to suppress the surge voltage

2) New package technology downsizes industrial equipment and improves its reliability

- New compact packaging achieved by optimizing the main terminal shape realizes approximately 30 percent reduction in package size compared to the previous product⁴, thereby contributing to the provision of compact, lightweight inverters.
- Integration of insulation and copper base in the substrate helps to increase thermal cycle life⁵, leading to more reliable equipment performance.

3) Two new functions eases design in customers' development processes

- Easily spot the cause of errors through adoption of a new error mode identification process⁶.
- Improved trade-off between energy losses and noise by adopting new automatic two phase switching speed change function.

Sample Shipments

Package	Voltage Rating	Current Rating	Circuit	Shipment	
A Package	650V	50,75,100A	6in1		
	650V	50,75A	7in1	May 2016	
	12001/	25,50A	6in1		
	1200V	25A	7in1		
B Package		50,75,100,150A	6in1	June 2016	
	650V	200A	OIII1	October 2016	
		50,75,100,150A	7in1	June 2016	
	1200V	25,50,75A	Cir. 1	June 2016	
		100A	- 6in1	October 2016	
		25,50,75A	7in1	June 2016	
C Package	650V	200A	Cir.1	October 2016	
		300,450A	- 6in1	September 2016	
		200A	7in1	October 2016	
		300A	7111.1		
	1200V	100,150A	6:-1	September 2016	
		200A	- 6in1	October 2016	
		100,150A	7in1	September 2016	

Sample Shipment Targets

Variable frequency inverters are being increasingly used in a wide range of motor control systems to deliver enhanced energy efficiency. In the output stage of these inverters, IPMs are commonly used for switching electric currents at high speeds. There is growing demand for IPMs offering low power loss, high output and small package sizes.

⁴Comparing IPM G1 series PM200CG1C065 with IPM L1 series CM200CL1A060

⁵ The life proven in stress tests of relatively long-term temperature cycling between two case temperatures

⁶ Three error mode cause isolation function: Over Temperature Protection (OT), Supply Under Voltage-lock Protection (UV), Short-Circuit Protection (SC)

Other Features

1) PC-TIM module (optional)

- This module, which uses PC-TIM⁷ of optimized thickness, eliminates the need for thermal grease.

2) Flexible layout and shape of main terminal (A Package)

- For the 6in1 circuit module, users can select between straight or L-shape main terminal layout and between screw or solder pin shape; for the 7in1 circuit they can select between screw or solder pin shape main terminal layout.

Main Specifications

Package	Main Terminal	Model	Voltage	Current	Circuit	Package Size
	Layout	Wiodei	Rating	Rating		W×D (mm)
	Straight Layout	PM50CG1AP065		50A	6in1	50 × 90
		PM75CG1AP065	650V	75A		
		PM100CG1AP065		100A		
		PM50RG1AP065		50A	7in1	
	Soldering Pin	PM75RG1AP065		75A		
		PM25CG1AP120		25A	6in1	
		PM50CG1AP120	1200V	50A		
		PM25RG1AP120		25A	7in1	
A Package	Straight Layout Screw	PM50CG1A065		50A	6in1	
		PM75CG1A065		75A		
		PM100CG1A065	650V	100A		
		PM50RG1A065		50A	7in1	
		PM75RG1A065		75A		
		PM25CG1A120	1200V	25A	6in1	
		PM50CG1A120		50A		
		PM25RG1A120		25A	7in1	
	L-shaped Layout	PM50CG1APL065		50A	6in1	
		PM75CG1APL065	650V	75A		
		PM100CG1APL065		100A		
	Soldering Pin	PM25CG1APL120	12001/	25A		
		PM50CG1APL120	1200V	50A		
		PM50CG1AL065		50A		
	L-shaped Layout	PM75CG1AL065	650V	75A	6in1	
		PM100CG1AL065		100A		
	Screw	PM25CG1AL120	12001/	25A		
		PM50CG1AL120	1200V	50A		

⁷Phase Change Thermal Interface Material: high thermal conductivity grease, which becomes solid at room temperature and then softer as the temperature rises

Package	Main Terminal		Voltage	Current	Circuit	Package Size
	Layout	Model	Rating	Rating		W×D (mm)
B Package		PM50CG1B065		50A		
		PM75CG1B065	=	75A		
		PM100CG1B065		100A	6in1	
		PM150CG1B065		150A		
		PM200CG1B065	650V	200A		
		PM50RG1B065		50A		
	L-shaped	PM75RG1B065		75A	7in1	
	Layout	PM100RG1B065		100A	/1111	55 × 120
		PM150RG1B065		150A		33 × 120
	Screw	PM25CG1B120		25A		
		PM50CG1B120		50A	6in1	
		PM75CG1B120		75A	OIIII	
		PM100CG1B120	1200V	100A		
		PM25RG1B120		25A		
		PM50RG1B120		50A	7in1	
		PM75RG1B120		75A		
C Package		PM200CG1C065		200A		
		PM300CG1C065		300A	6in1	
		PM450CG1C065	650V	450A		
	L-shaped	PM200RG1C065		200A	7in1	85 × 120
	Layout	PM300RG1C065		300A		
		PM100CG1C120		100A		65 × 120
	Screw	PM150CG1C120		150A	6in1	
		PM200CG1C120	1200V	200A		
		PM100RG1C120		100A	7in1	
		PM150RG1C120		150A	/1111	

Environmental Awareness

The products mentioned in this release are compliant with the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment (RoHS) directive 2011/65/EU.

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About Mitsubishi Electric Corporation

With over 90 years of experience in providing reliable, high-quality products, Mitsubishi Electric Corporation (TOKYO: 6503) is a recognized world leader in the manufacture, marketing and sales of electrical and electronic equipment used in information processing and communications, space development and satellite communications, consumer electronics, industrial technology, energy, transportation and building equipment. Embracing the spirit of its corporate statement, Changes for the Better, and its environmental statement, Eco Changes, Mitsubishi Electric endeavors to be a global, leading green company, enriching society with technology. The company recorded consolidated group sales of 4,323.0 billion yen (US\$ 36.0 billion*) in the fiscal year ended March 31, 2015. For more information visit: http://www.MitsubishiElectric.com

*At an exchange rate of 120 yen to the US dollar, the rate given by the Tokyo Foreign Exchange Market on March 31, 2015